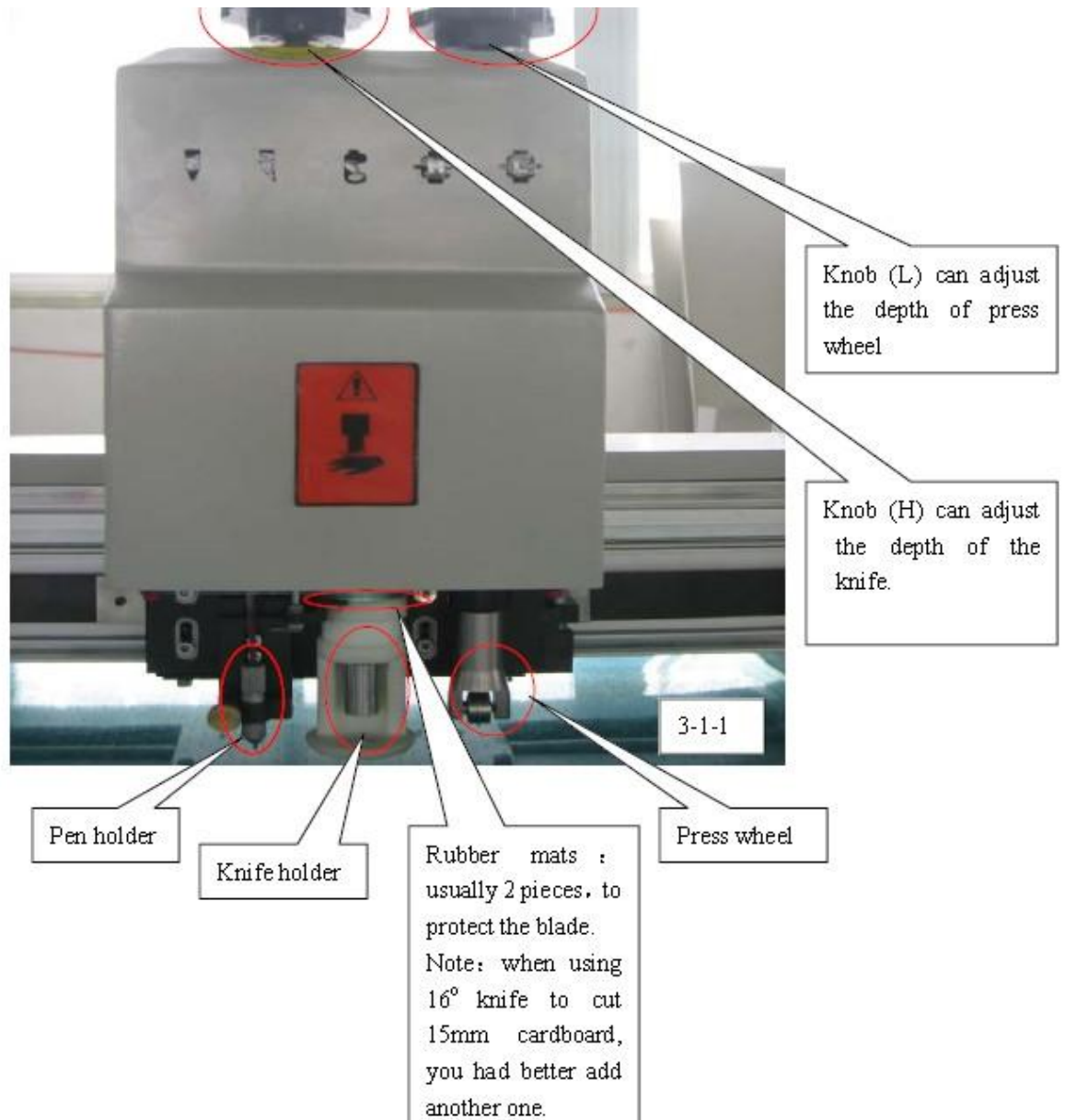


## Introduction of the cutting tools



## Types and characteristics of cutting tools



**Left 1: Special blade**, cutting thickness: within 1.5mm. cutting materials: paperboard, Kraft paper, gray board、offset board and self-adhesive paper.

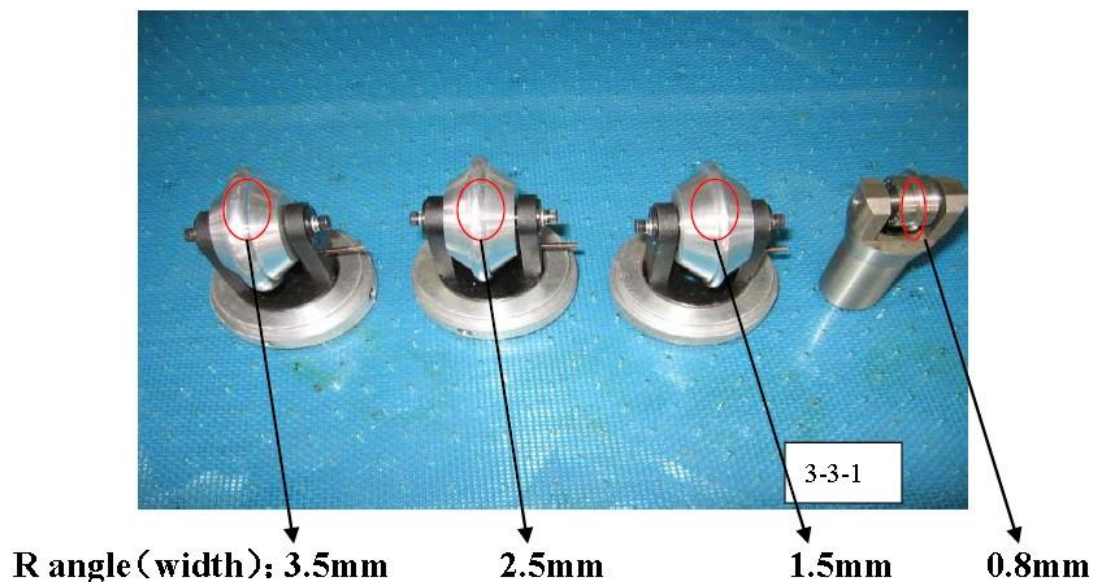
**Left 2: 39 blade**, cutting thickness: Within 3mm. cutting materials: paperboard, Kraft paper, gray board、offset board, self-adhesive paper and compound materials.

**Center: 26 blade**, cutting thickness: Between 5mm and 7 mm. cutting materials: corrugated board, paperboard, Kraft paper, gray board、offset board, self-adhesive paper and compound materials.

**Right 2: 20 blade**, cutting thickness: Between 7mm and 10 mm. cutting materials: corrugated board, paperboard, Kraft paper, gray board、offset board, self-adhesive paper and compound materials.

**Right 1: 16 blade**, cutting thickness: Between 10mm and 15mm. cutting materials: corrugated board, paperboard, Kraft paper, gray board、offset board, self-adhesive paper and compound materials. Note: blade can be changed according to different material and customers' requirement.

### Types and characteristics of creasing tools



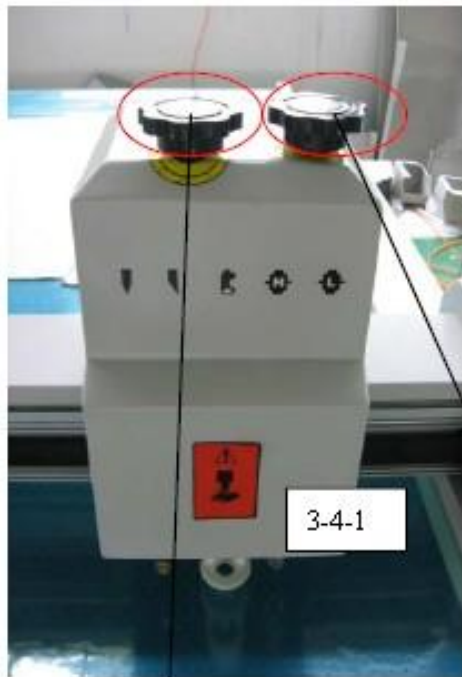
**Left 1: 7mm press wheel**, creasing thickness: Between 7mm and 10mm  
Creasing material: Corrugated board.

**Left 2: 5mm press wheel**, creasing thickness: Between 5mm and 7mm  
Creasing material: Corrugated board

**Right 1: 3mm press wheel**, creasing thickness: Between 3mm and 5mm  
Creasing material: Corrugated board

**Right 2: 2mm press wheel**, creasing thickness: Within 2mm  
Creasing materials: corrugated board, paperboard, Kraft paper, gray board、offset board, self-adhesive paper and compound materials.

## Adjust the depth of knife and press wheel

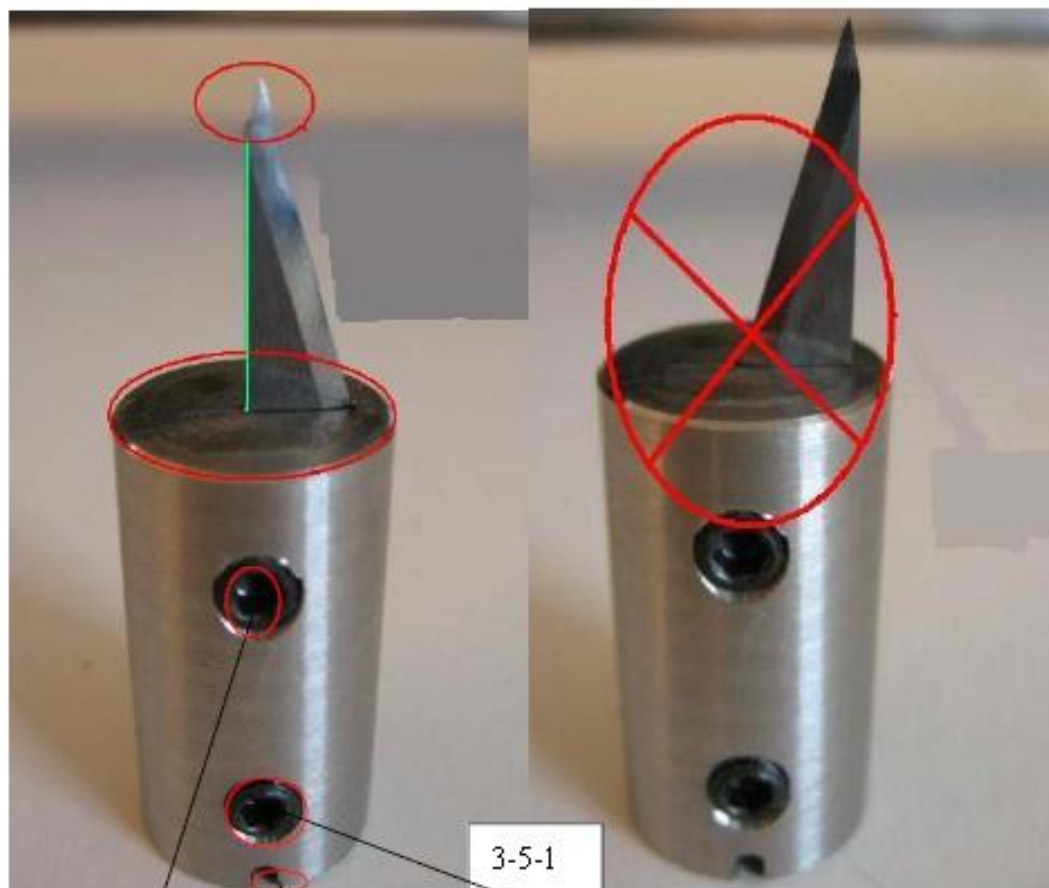


Clockwise rotation, reduce the depth of cutting .  
Anticlockwise rotation, add the depth of cutting.



Clockwise rotation, reduce the depth of creasing.  
Anticlockwise, add the depth of creasing the adjustment is 1mm/rotation

## Install blade



**correct (the edge is forth )**

**wrong (the edge is back )**

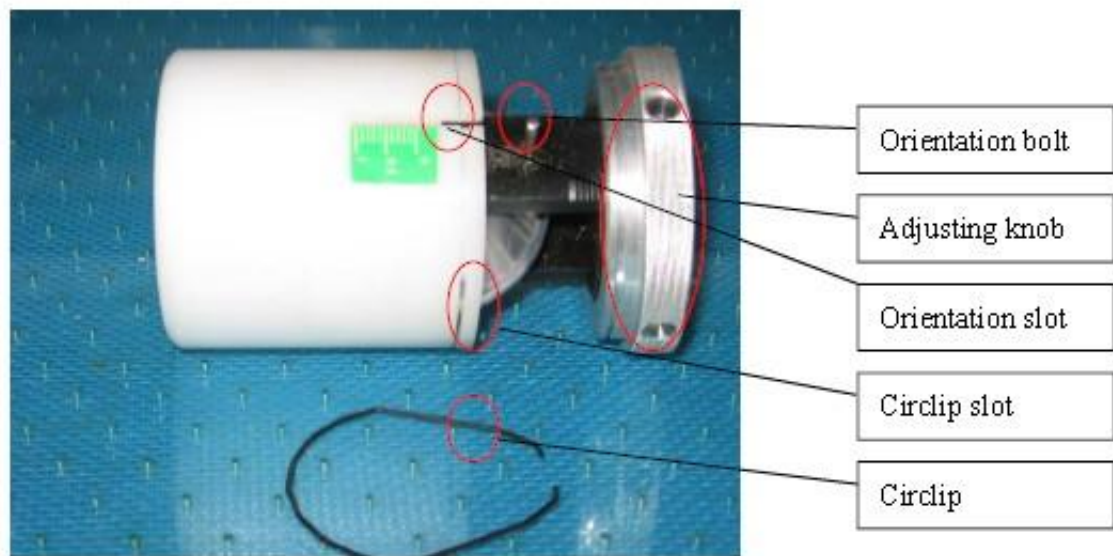
The  
scrw  
can fix  
the  
blade

Adjust the position of the  
knife (fix on the  
direction with the head  
of the machine)

Fix the end of  
the knife and  
the head of the  
machine.



## Install press wheel



- Installation steps:**
1. Aim the orientation slot at the orientation bolt, and push it up.
  2. Put the circlip into the slot.
  3. Adjust the creasing depth of the press wheel.