

Instructions for Use of the Semi-Automatic Grommet Machine

Installation steps of the grommet machine

I. Accessories in the box: 1 set of molds, 1 handle of the feed box, 1 hexagonal wrench, 1 tension spring, 1 limit steel wire, and 1 wrench.

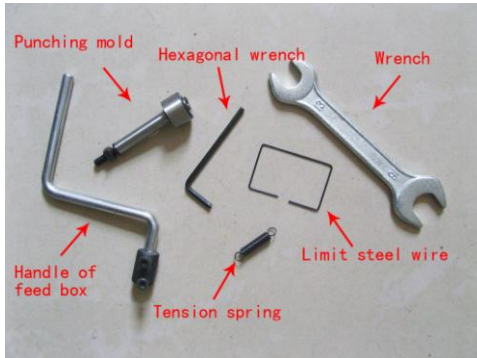


Fig. 1:

II. After unpacking and taking out the machine, install the tension spring (Fig. 2) and the handle of the feed box (Fig. 3)



Fig. 2:



Fig. 3:

III. Tips for use: 1. Put the grommets into the feed box, and shake the handle of the feed box so that the grommets can fill the track; 2. Check whether the grommet is in the required position (Fig. 4); 3. Press the handle of the grommet machine to the lowest point then lift it to the highest point (Fig. 5) **If the grommet is seized in the track, it can be pulled out with the pincer.**



Fig. 4:



Fig. 5:

IV. During the grommet making process, after 10 buttons have been fixed, the handle of the feed box shall be shaken; sufficient grommets in the track shall be maintained.

Use and maintenance notes

I. Mold replacement steps

1. Firstly, loosen the spring. Dismantle the black sleeve with the wrench (Fig. 6) and install the punching rod in order (Fig. 7). After the replacement, the rod shall be tightened with the wrench.



Fig. 6:



Fig. 7:

2. Open the table of the grommet machine by simply loosening the four screws in front (Fig. 8)



Fig. 8:

3. Loosen the two hexagonal screws. Take off the black round block (Fig. 9). Loosen the small hexagonal screw (Fig. 10) beside the black round block, take out the punching mold (Fig. 11 and Fig. 12), put a new one in, tighten it, and tighten the screw on one side (Fig. 13).



Fig. 9:



Fig. 10:



Fig. 11:



Fig. 12:

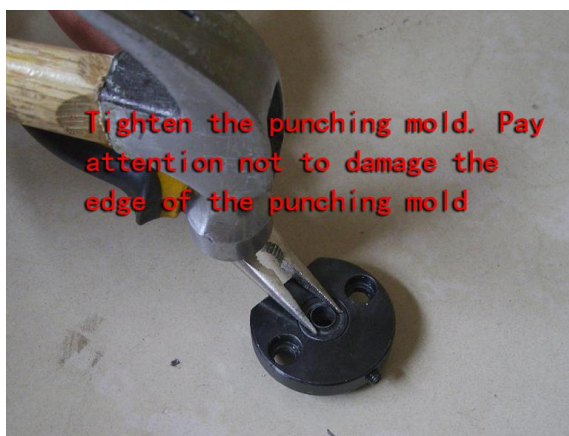


Fig. 13:

4. After the replacement of the mold, align and tighten the punching rod and the punching mold (Fig. 14)



Fig. 14: