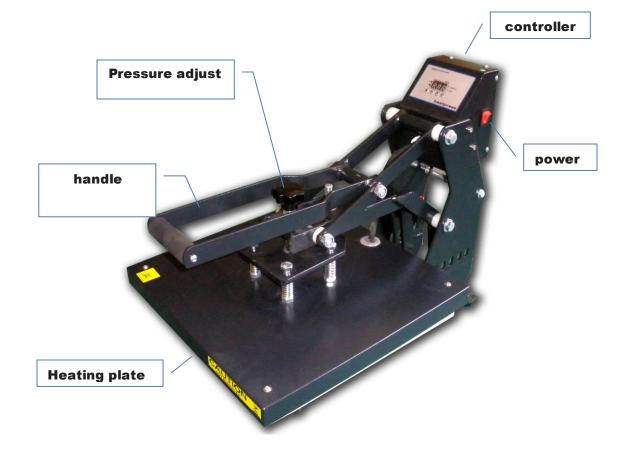


This machine is not suitable for minors to use or food processing.

This machine could transfer photos, words on cotton, fiber, metal, ceramic, glass and so on, suitable for producing gift, advertisement and so on. Easy to using.

Specification:

- Fashion design,reasonable structor,easy to using.
- 2. Digital controller makes setting more accurate.
- 3. Special front pressure adjust more convenient.
- 4. Automatic alarm when reaching time you set.
- 5. Thicker heating board safe and durable.
- 6. Heating board add coating on the surface, easy to cleaning and not stick.
- 7. High quality silicon sheet bear high temp.



Usage

Heat Press Machine HP3804-B New Clock

- 1. Open heating board, place the materials on the working table, then test the pressure to get right pressure you need.
- 2. Turn on power, the controller will check automaticly, after 10 sec then you could set the parameter you need.
- 3.After setting,the machine will heating up(200 $^{\circ}$ about 15minutes)
- 4. When the machine reaching the temp you set, then place material on the working table, press down the handle. When the buzzer sound you could lift the hanle up, then take out the material.

The function of the controller is complex, pls don't press any button for other operation unless you set up the temp, otherwise the process of the controller will be damaged !!!



If the paper is cold peel,then you need to wait 15-20 sec and peel off paper. If it is hot peel, then you need to peel off paper at once after printing. (had better peel paper in diagonal line)

Successful printing needs right time, temp and pressure, You need to test printing to get right time and temp first

Problem and slove

Machine not working

Heating board not working

burn

Not alarm

Hard to open the board

Check the power or Fuse inside

clock problem/solid relay system not working/heating board

clock problem or time switch broken

adjust the "Pressure Screw(small screw under the handle)

Temp and time setting

1.turn on power

Press "ok"button display P-1,adjust the temp you need Press "ok"button again,display P-2,adjust the time you need materials)

Press
"ok"button
once more
to finish
setting.







Press OK button for a while to choose Celsius/Fahrenheit









When the machine close, it will start to timing, then you do not need to press ENTER

Usual materials need $180\text{-}200^\circ\mathbb{C}$, 15-60sec , Ceramic materials about $200^\circ\mathbb{C}$, time 300-500sec, Cloth about $150\text{-}180^\circ\mathbb{C}$, time 20-40sec