

Machine operation manual

1. Turn on the software after starting up, first click [system reset] to make the horizontal knife return to the left of the machine.
2. Press the painted picture into the machine (the green button in the upper middle of the machine)
3. Adjust the position of transverse cutting (based on the blade of the transverse knife)
4. Set the output length to 300, and the equal length cutting number shall be set to 0.
Click [Cut&Feeding]
5. Adjust the longitudinal self-sharpening knife, and the blade's blade is the same as the blade (double blade is double-sided blade), aiming at the position that needs to be cut and tightening the handle screws below.
- 6, move the camera to tag line directly above, click on the [start rectifying], will have a green line, the correction has been started, it will be for real-time monitoring of images from the implementation of longitudinal knife to root steps we have good position
7. Click the "GO" button to start cutting the screen (how many copies are required to be modified in the "catch cutting")
- 8, if the cutting position by lateral cutting position is not what we want, we can through the/discharge correction for the adjustment of the parameters, to 0.1 MM, need to move forward on the basis of the now, on the basis of the need to back now.
Example: now the location of the actual cutting position than we want to cut back the

2 mm, and now the material is 1600, then feed is much, need to reduce 2 mm back, that is to say, need to send 2 mm less, then we will in 1600 decreased 20, on the basis of parameter should be changed to 1580

9. If we only need to cut one knife horizontally, the [bleed length] is set to 0, and if we need to go back and forth, set the length of [bleed length] to the length you want to cut. For example: you need a cross knife to go back and forth, and the distance between the two knives is 4MM, so the [bleed length] is set to 40.

Note: the numerical units of all lengths are 0.1mm and cannot be negative.

Special note: for safety! This machine can only one operation! No one can control one person to go to the machine to pick up the picture! Remember!!! Adjust the machine to cut off power!

