

HEAT PRESS MACHINE INSTRUCTION

HP3804C



The press is equipped with a manual override, a digital display, and a sound signal at the end of work.

Our company makes easy and quick adjustment of pressure as a function of the print at any time.

Designed for printing textiles and other materials may be used on food, t-shirts, mouse pads, puzzles, ceramic tiles, and other flat surfaces items by using the flex, flocking, transfer printing paper, sublimation etc.

COMPLY WITH THESE INSTRUCTIONS

1. Do not put the wire on heating plates cover.
2. Do not touch heating plates when it is energized. Caution: Risk of burns.
3. Do not open the machine box and make changes to the device.
4. Do not allow liquid or metal objects inside the hot press.
5. Make ensure the machine is connected with a plug connected to the mass.
6. Don't pull the cable to disconnect the plug.
7. Power off the machine when finish using.
8. Use extreme caution when using near children.
9. Make sure that the device is used in an environment.

1.SET PRESSUREN

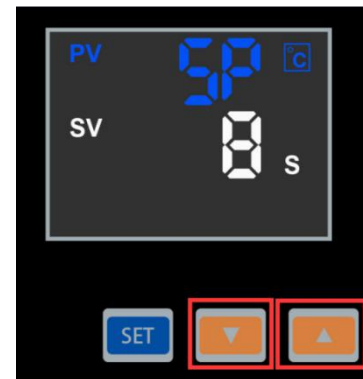
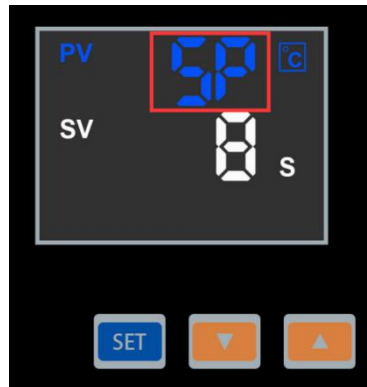
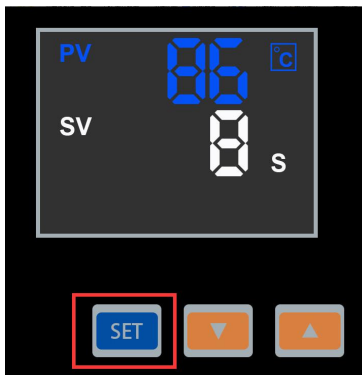
1.1.Adjust pressure at the top of the tray in a clockwise direction to increase pressure and in the opposite direction to decrease by turning the knob.

2.SET TEMPERATURE & TIME

(Blue means temperature, white means time)

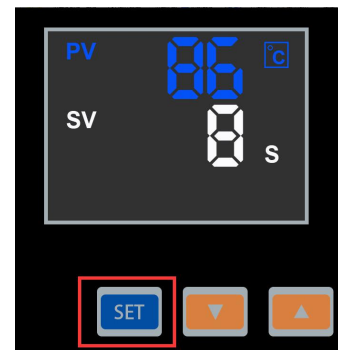
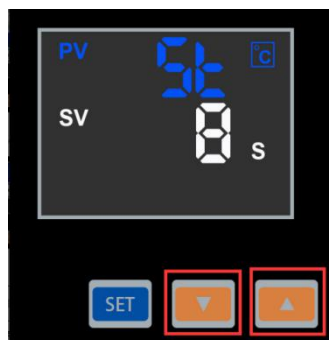
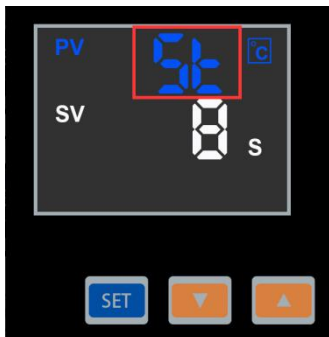
2.1.Press on the on / off switch located on the side of the heat press to be energized.

2.2.Press once on the "SET", screen show "SP" on the display. Press "▼"or "▲" to the desired temperature.



2.3.Press once again on "SET", screen show "St" on the display.

Press "▼"or "▲" to the desired time. Then press set button for few seconds to save setting



2.3.Press “SET” again after finish all setting to come out setting mode.

2.4.Put objects when the machine has reached the desired temperature, close heating plates, waiting time.

2.5.When times up, machine will ringing and open automatic, take out printing items.

3.Common Problem:

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up,but display well	Heating plate or Relay broken	Check the heating plate or Relay
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long,temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken	Replace the relay

