

## GY-06 Operating Manual

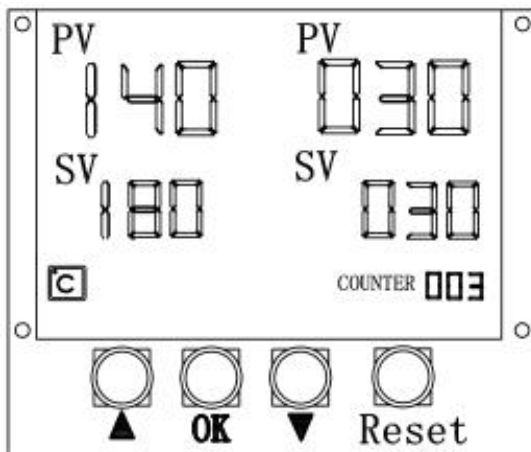
1. When you turn on the heat press machine, the display shows as below:

PV (left): Present temperature value

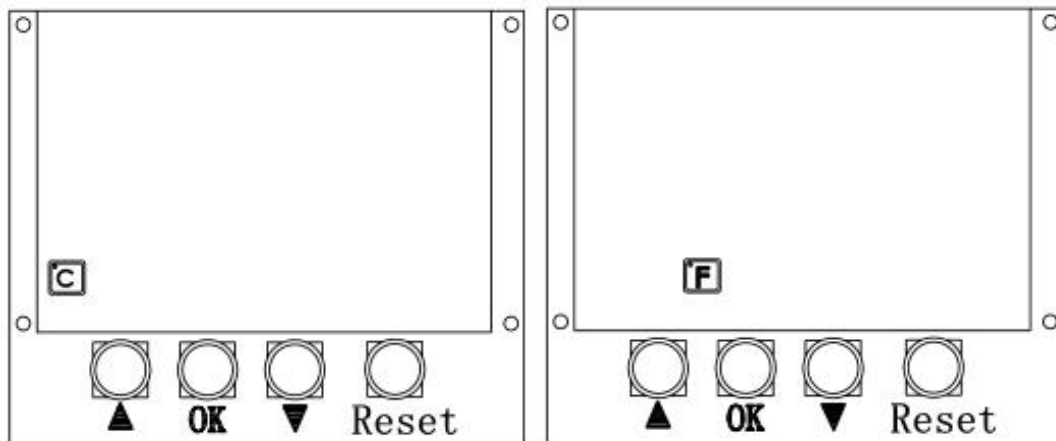
PV (right): Present time value

SV (left): Set temperature value

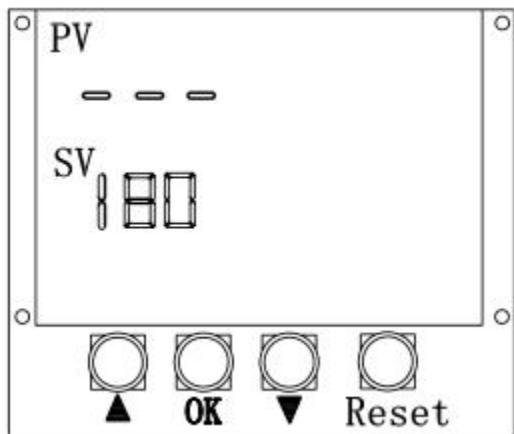
SV (right): Set time value



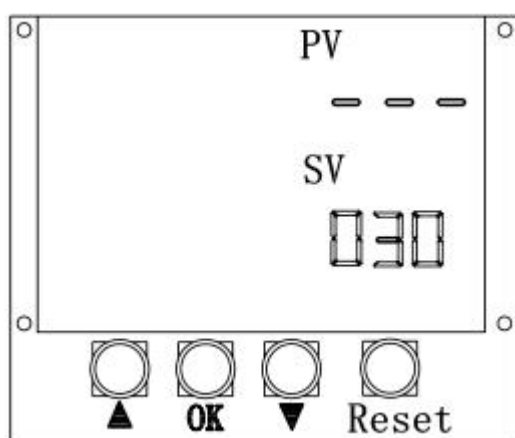
2. Press the "OK" button will shows the degrees Celsius "C". You could use the Up or Down button to switch between degrees Celsius and degrees Fahrenheit.



3. Press "OK" button to enter TEMPERATURE setting. When the TEMP indicator SV(left) blinks, use Up/Down button to set the required temperature. (Temperature adjustable range: 0-225 o C/0-437 o F)



4. Press “OK” button to enter TIME setting. When the TIME indicator SV(right) blinks, use Up/Down button to set the required time. (Time adjustable range: 0-999S)



5. After finishing above-mentioned settings, press “OK” button to enter the heating mode.

6. If you need to adjust the settings during the heating mode, you could repeat step 2 to step 5 to do the adjustment.

7. Long press “Reset” button for 3 to 5 seconds, the COUNTER value will blink, then clear to “0”.

8. Press down the heating platen to start, the time will begin to count down. When the time is left to 3 seconds, the buzzer will warn. When the time is over, the transfer process is complete.

9. Long press “OK” button for 4 to 5 seconds, the controller will enter the engineering mode:

P-1 mode: Temperature difference calibration mode (range-50~+50)

P-2 mode: Intermittent setting in advance mode (range01~50)

**Pb mode:** Countdown of buzzer sound mode

1: After the time reaches 0, it starts to beep and keeps beeping until you open the machine. Please set Pb

as 02.

2: Start to beep 3 seconds ahead of schedule and keep on beeping until you open the machine. Please set Pb as 01.

3: No sound. Please set Pb as 00.

Cnt mode: display Odometer, a counter that increments whenever the count-down timer is started. After 65535999 is counted, Cnt flashes; it cannot be cleared to 0.

Ant mode: display hourson, keep track of the number of hours that the heat press has been turned on. After 65535h 999m, Ant flashes; it cannot be cleared to 0.

After finishing above-mentioned settings, press "OK" button to enter the display.

Kindly note: for the engineering mode adjustment, please under supplier's guidance.