

SAFETY DATA SHEET

IDENTIFICATICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Name: Direct to Film / DTF Adhesive Powder / Polyurethane (TPU)

- Material Uses: Powder for use in DTF transfers.
- Company InfoCALIFORNIA GLOBAL-SIGNS INFORMATION TECHNOLOGY CO INC
Address: 4050 GREYSTONE DR ONTARIO CA 91761Phone:626-342-7605Fax:626-839-1673Emergency:626-342-7605www.sign-in-global.us

DATE: 11/07/2022

CALCA® DTF ADVANCED SYSTEM & SUPPLIES CALCA® ADVANCED DTF POWDER

Polyurethane (TPU) / Hotmelt Adhesive

Version: 1 English Report No.: A2220488098101001 Creation Date: 11/07/2022 Revision Date: 11/07/2022

*Prepared according to American OSHA HCS-2012

Identification

| Product identifier

Product Name	Polyurethane (TPU)/ Hotmelt Adhesive
Common Name/Trade Name	Direct to Film/DTF Powder
CAS No.	9009-54-5
EC No.	618-449-1
Molecular Formula	C ₃ H ₈ N ₂ O

Recommended use of the product and restrictions on use

Relevant identified uses	Powder for use in DTF transfers.
Uses advised against	None.

Details of the supplier of the Safety Data Sheet

Name of the company	CALIFORNIA GLOBAL-SIGNS INFORMATION TECHNOLOGY CO INC
Address of the company	4050 Greystone Dr Ontario CA 91761
Post code	-
Telephone number	626-342-7605
Fax number	-
E-mail address	sales@sign-in-global.us

Emergency phone number

Emergency phone number 626-342-7605

2 Hazard(s) identification

| Hazard classification according to GHS

According to OSHA HCS-2012, not classified as a hazardous chemical.

GHS Label elements

Hazard pictograms	Not applicable
Signal word	Not applicable

Hazard statements

Hazard statements Not applicable

Precautionary statements

CALCA® DTF ADVANCED SYSTEM & SUPPLIES



Polyurethane (TPU) / Hotmelt Adhesive

Revision Date: 11/07/2022

u	Prevention		
		Prevention	Not applicable
u	Response		
		Response	Not applicable
u	Storage		
		Storage	Not applicable
u	Disposal		
		Disposal	Not applicable
Oth	Other hazards		

| Hazard description

Physical and chemical hazards u

	No information available	
u Health hazards		
Inhaled	Inhalation of the product may produce adverse health effects or irritation of the respiratory tract following discomfort.	
Ingestion	Accidental ingestion of the product may be harmful to the health of the individual.	
Skin Contact	Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.	
Eye	This product may cause temporary discomfort following direct contact with the eye.	
u Environmental hazards		
	Please refer to 12th chapter of SDS.	

3 Composition/information on ingredients

Substance/mixture

Substance

Not applicable.

Component	CAS No.	EC No.	Concentration (wt, %)
Polyurethane (TPU)	9009-54-5	618-449-1	100

4 First-aid measures

Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet (SDS) to the doctor in attendance.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician if feel uncomfortable.
Skin contact	No harm in general situation. First aid is not needed.
Ingestion	Never give anything by mouth to an unconscious person. Call a physician or



Version: V1 English Revision Date: 11/07/2022

		Poison Control Center immediately.
Inhalation		Move victim into fresh air. If breathing is difficult, give oxygen and consult a physician immediately.
Protecting of first-aiders		Ensure that medical personnel are aware of the substance involved. Take
		precautions to protect themselves and prevent spread of contamination.
Most import	tant symptoms/e	ffects, acute and delayed
1 Please s	see section 11.	
Indication o	f any immediate	medical attention and special treatment needed
	mptomatically.	•
2 Symptor	ns may be delayed	
5 Fire-fig	hting measure	es a la companya de la
Extinguishi	•	
Suitable exti	nguishing media	Use extinguishing media suitable for surrounding area.
Unsuital	ole extinguishing media	There is no restriction on the type of extinguisher which may be used.
Specific haz	zards arising from	n the substance or mixture
1 Develop	ment of hazardous	combustion gases or vapor possible in the event of fire.
Special pro	tective equipmer	nt and precautions for fire-fighters
	As in any fire, wear self-contained breathing apparatus (MSHA/NIOSH approved or equivalent) and full	
		tained breathing apparatus (MSHA/NIOSH approved or equivalent) and full
protectiv	ve gear.	
2 Fight fire	ve gear. e from a safe distan	tained breathing apparatus (MSHA/NIOSH approved or equivalent) and full ce, with adequate cover. ater from contaminating surface water or the ground water system.
protectiv2 Fight fire3 Prevent	ve gear. e from a safe distan	ce, with adequate cover. ater from contaminating surface water or the ground water system.
protectivFight firePreventAccide	re gear. e from a safe distan fire extinguishing w ntal release m	ce, with adequate cover. ater from contaminating surface water or the ground water system.
 protectiv Fight fire Prevent Accide Personal pr 	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilatior	ce, with adequate cover. ater from contaminating surface water or the ground water system. easures ctive equipment and emergency procedures
 protectiv Fight fire Prevent Accide Accide Personal pr Ensure a discharg 	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilatior jes.	ce, with adequate cover. ater from contaminating surface water or the ground water system. easures ctive equipment and emergency procedures
 protectiv Fight fire Prevent Accide Accide Personal pr Ensure a discharg Evacuat 	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation jes. e personnel to safe	ce, with adequate cover. ater from contaminating surface water or the ground water system. IEASURES ctive equipment and emergency procedures h. Remove all sources of ignition. Take precautionary measures against station
 protectiv Fight fire Prevent Accide Accide Personal pr Ensure a discharg Evacuat Use personal 	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation jes. e personnel to safe	ce, with adequate cover. ater from contaminating surface water or the ground water system. Carees Cerive equipment and emergency procedures D. Remove all sources of ignition. Take precautionary measures against station areas. Keep people away from and upwind of spill/leak.
protectiv 2 Fight fire 3 Prevent 6 Accide Personal pr 1 Ensure a discharg 2 Evacuat 3 Use pers	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation jes. e personnel to safe sonal protective equ	ce, with adequate cover. ater from contaminating surface water or the ground water system. Carees Cerive equipment and emergency procedures D. Remove all sources of ignition. Take precautionary measures against station areas. Keep people away from and upwind of spill/leak.
 protectiv Fight fire Prevent Accide Accide Personal pr Ensure a discharg Evacuat Use pers Environmer Prevent 	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation jes. e personnel to safe sonal protective equ ntal precautions further leakage or s	ce, with adequate cover. ater from contaminating surface water or the ground water system. Celeasures Celeasu
 protectiv Fight fire Prevent Accide Accide Personal pr Ensure a discharg Evacuat Use pers Use pers Prevent Prevent Discharg 	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation jes. e personnel to safe sonal protective equ ntal precautions further leakage or s ge into the environm	ce, with adequate cover. ater from contaminating surface water or the ground water system. ACASURES Ctive equipment and emergency procedures A. Remove all sources of ignition. Take precautionary measures against static areas. Keep people away from and upwind of spill/leak. A. Ipment, do not breathe dust/fume.
 protectiv Fight fire Fight fire Prevent Accide Accide Personal pr Ensure a discharg Evacuat Use pers Use pers Prevent Prevent Discharg Methods an 	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation jes. e personnel to safe sonal protective equ ntal precautions further leakage or so ge into the environm d materials for c	ce, with adequate cover. ater from contaminating surface water or the ground water system. Ceasures Ceasur
protectiv2Fight fire3Prevent3Prevent6AccidePersonal pr1Ensure a discharg2Evacuat3Use pers1Prevent2DischargMethods an 1Cut off th	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation jes. e personnel to safe sonal protective equ ntal precautions further leakage or so ge into the environm d materials for c	ce, with adequate cover. ater from contaminating surface water or the ground water system. ICASURES Ctive equipment and emergency procedures a. Remove all sources of ignition. Take precautionary measures against static areas. Keep people away from and upwind of spill/leak. ipment,do not breathe dust/fume. pillage if safe to do so. hent must be avoided. ontainment and cleaning up k as much as possible.
protectiv2Fight fire3Prevent3Prevent6AccidePersonal pr1Ensure a discharg2Evacuat3Use pers1Prevent2DischargMetbods an11Cut off th2Keep lead	ve gear. e from a safe distan fire extinguishing w ntal release m ecautions, prote adequate ventilation ges. e personnel to safe sonal protective equ ntal precautions further leakage or s ge into the environm d materials for c he source of the lea aks in a ventilated p	ce, with adequate cover. ater from contaminating surface water or the ground water system. ICASURES Ctive equipment and emergency procedures a. Remove all sources of ignition. Take precautionary measures against static areas. Keep people away from and upwind of spill/leak. ipment,do not breathe dust/fume. pillage if safe to do so. hent must be avoided. ontainment and cleaning up k as much as possible.

CALCA® DTF ADVANCED SYSTEM & SUPPLIES



Polyurethane (TPU) / Hotmelt Adhesive

Version: V1 English Revision Date: 11/07/2022

5	Collect the spill with a clean shovel and place it in a clean, dry, loosely closed container and move the container away from the leak.
6	Adhered or collected material should be promptly disposed of, in accordance with appropriate laws and regulations.
7	Handling and storage
Pre	cautions for safe handling
1	Handling is performed in a well ventilated place.
2	Avoid contact with eyes.
3	Keep away from heat/sparks/open flames/ hot surfaces.
Coi	nditions for safe storage, including any incompatibilities
1	Keep containers tightly closed.
2	Keep containers in a dry, cool and well-ventilated place.

- 3 Keep away from heat/sparks/open flames/hot surfaces.
- 4 Store away from incompatible materials and foodstuff containers.

8 Exposure controls/personal protection

| Control parameters

Oc	cupational Exposure limit values	No relevant regulations
u	Biological limit values	

u	Diological limit values		
	Biological limit values	No relevant regulations	
u	Monitoring methods		
1	EN 14042 Workplace atmospheres. Guide for the application and use of procedures for the assessment of		
	exposure to chemical and biological agents.		

2 GBZ/T 300 series standard Determination of toxic substances in workplace air.

| Engineering controls

1	Ensure adequate ventilation, especially in confined areas.					
2	2 Ensure that eyewash stations and safety showers are close to the workstation location.					
3	Set up emergency exit and necessary risk-elimination area.					
4	Handle in accordance with good industrial hygiene and safety practice.					

| Personal protection equipment

General requirement	No special requirements, please see the description below.
Eye protection	In general situation, eye protection is not needed. In the production process, when contacting with vapour or dust, tightly fitting safety goggles.
Hand protection	In general situation, hand protection is not needed.
Respiratory protection	In general situation, respiratory protection is not needed. If exposure limits are exceeded or if irritation or other symptoms are experienced, wear dust proof mask



Version: V1 English Revision Date: 11/07/2022

	or gas defence mask.
Skin and body protection	In general situation, skin and body protection are not needed.

9 Physical and chemical properties and safety characteristics

| Physical and chemical properties

Appearance	White powder, transparent when melted					
Odor	Odorless					
Odor threshold	No information available					
рН	No information available					
Melting point/freezing point(°C)	No information available					
Initial boiling point and boiling range(°C)	105~115 (221~239°F)					
Flash point(Closed cup,°C)	> 250 (482°F)					
Evaporation rate	No information available					
Flammability	Combustible but not flammable, if adhesive is overheated, especially using a naked flame it will burn. Excessive fume indicates overheating					
Upper/lower explosive limits[%(v/v)]	Upper limit : No information available ; Lower limit : No information available					
Vapor pressure	No information available					
Vapor density(Air = 1)	No information available					
Relative density(Water=1)	1.2					
Solubility	Negligible					
n-octanol/water partition coefficient	No information available					
Auto-ignition temperature(°C)	No information available					
Decomposition temperature(°C)	No information available					
Viscosity	No information available					

10 Stability and reactivity

Stability and reactivity

Reactivity	Contact with incompatible substances can cause decomposition or other chemical reactions.
Chemical stability	Stable under proper operation and storage conditions.
Possibility of hazardous reactions	No information available.
Conditions to avoid	Incompatible materials, heat, flame and spark.
Incompatible materials	No information available.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.



11 Toxicological information

Acute toxicity

Acute toxicity No information available

| Carcinogenicity

Component	List of carcinogens by the IARC Monographs	Report on Carcinogens by NTP		
Polyurethane (TPU)	Category 3	Not Listed		

| Others

Polyurethane (TPU)(Component)								
Skin corrosion/irritation Based on available data, the classification criteria are not met								
Serious eye damage/irritation	Based on available data, the classification criteria are not met							
Skin sensitization	Based on available data, the classification criteria are not met							
Respiratory sensitization	Based on available data, the classification criteria are not met							
Reproductive toxicity	Based on available data, the classification criteria are not met							
STOT-single exposure	Based on available data, the classification criteria are not met							
STOT-repeated exposure	Based on available data, the classification criteria are not met							
Aspiration hazard	Based on available data, the classification criteria are not met							
Germ cell mutagenicity	Based on available data, the classification criteria are not met							
Reproductive toxicity(additional)	Based on available data, the classification criteria are not met							

12 Ecological information

Acute aquatic toxicity							
Acute aquatic toxicity	No information available						
Chronic aquatic toxicity							
Chronic aquatic toxicity	No information available						
Persistence and degradabili	ity						
Persistence and degradability	nce and degradability No information available						
Bioaccumulative potential							
Bioaccumulative potential No information available							
Mobility in soil							
Mobility in soil	No information available						
Results of PBT and vPvB as	ssessment						
Component	Results of PBT and vPvB assessment [according to (EC) No 1907/2006]						

CALCA® DTF ADVANCED SYSTEM & SUPPLIES



Polyurethane (TPU) / Hotmelt Adhesive

Version: V1 English Revision Date: 11/07/2022

Polyurethane (TPU)	Not available

13 Disposal considerations

Disposal considerations

Waste chemicals	Before disposal should refer to the relevant national and local laws and regulation.				
	Recommend the use of incineration disposal.				
Contaminated packaging	Containers may still present chemical hazard when empty. Keep away from hot				
	and ignition source of fire. Return to supplier for recycling if possible.				
Disposal recommendations	Refer to section waste chemicals and contaminated packaging.				

14 Transport information

Label

Transporting Label Not applicable

IMDG-CODE

IMDG-CODE NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

ICAO/IATA-DG

IATA-DGR NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

UN-ADR

UN-ADR NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

15 Regulatory information

International chemical inventory

Component	EC invento rv	TSCA	DSL	IECSC	NZIoC	PICCS	KECI	AIICS	ENCS
Polyurethane (TPU)	×	×	×	×	×	×	×	×	×

[EC inventory] European Inventory of Existing Commercial Chemical Substances

[TSCA] United States Toxic Substances Control Act Inventory

[DSL] Canadian Domestic Substances List

[IECSC] China Inventory of Existing Chemical Substances

[NZIoC] New Zealand Inventory of Chemicals

[PICCS] Philippines Inventory of Chemicals and Chemical Substances

[KECI] Korea Existing Chemicals Inventory

[AIICS] Australian. Inventory of Industrial Chemical (AIICS)

[ENCS] Japan Inventory of Existing & New Chemical Substances

Note:

" $\sqrt{}$ " Indicates that the substance included in the regulations.

"x" No data or not included in the regulations.



Version: V1 English Revision Date: 11/07/2022

16 Other information

| Information on revision

Creation Date	2022/11/07
Revision Date	2022/11/07
Reason for revision	-

| Reference

- [1] IPCS: The International Chemical Safety Cards (ICSC), website: http://www.ilo.org/dyn/icsc/showcard.home.
- [2] IARC, website: http://www.iarc.fr/。
- [3] OECD: The Global Portal to Information on Chemical Substances, website: https://www.echemportal.org/echemportal/substancesearch/index.action。
- [4] CAMEO Chemicals, website: http://cameochemicals.noaa.gov/search/simple.
- [5] NLM: ChemIDplus, website: http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp.
- [6] EPA: Integrated Risk Information System, website: http://cfpub.epa.gov/iris/。
- [7] U.S. Department of Transportation: ERG, website: <u>http://www.phmsa.dot.gov/hazmat/library/erg</u>。
- [8] Germany GESTIS-database on hazard substance, website: http://gestis-en.itrust.de/.

Abbreviations and acronyms

CAS	Chemical Abstracts Service	UN	The United Nations
PC-STEL	Short term exposure limit	OECD	Organization for Economic Co-operation and Development
PC-TWA	Time Weighted Average	IMDG- CODE	International Maritime Dangerous Goods CODE
MAC	Maximum Allowable Concentration	IARC	International Agency for Research on Cancer
DNEL	Derived No Effect Level	ICAO	International Civil Aviation Organization
PNEC	Predicted No Effect Concentration	IATA	International Air Transportation Association
NOEC	No Observed Effect Concentration	ACGIH	American Conference of Governmental Industrial Hygienists
LC ₅₀	Lethal Concentration 50%	NFPA	National Fire Protection Association
LD ₅₀	Lethal Dose 50%	NTP	National Toxicology Program
EC ₅₀	Effective Concentration 50%	PBT	Persistent, Bioaccumulative, Toxic
ECx	Effective Concentration X%	vPvB	very Persistent, very Bioaccumulative
Pow	Partition coefficient Octanol: Water	CMR	Carcinogens, mutagens or substances toxic to reproduction
BCF	Bioconcentration factor	RPE	Respiratory Protective Equipment
ED	Endocrine disruptor	HCS	Hazard Communication Standard



Notice to the Reader:

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution.

Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. A bulletin such as this cannot be expected to cover all possible individual situations. As the user has the responsibility to provide a safe workplace, all aspects of an individual operation should be examine to determine if or where precautions-in addition to those described herein- are required.

Any health hazard and safety information contained herein should be passed on to your customers or employees. The manufacturer must rely on the user to utilize the information provided to develop guidelines and employee instructional programs for safe use. The information in this Safety Data Sheet should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. This information has been prepared to assist those working with or handling this product.

This information is furnished without any warranty, representation or lincense of any kind. To the best of the manufacturer's knowledge, the information presented by this document is believed to be accurate. The manufacturer does not assume any legal responsibility for the use of the same. Customers are encouraged to conduct their own tests before using any product. Read the label instructions.

This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.