

Qomolangma Flatbed Lamination Table



ST1325 Series Flatbed Lamination Table User Manual

Qomolangma Flatbed Lamination Table

SPECIFICATION

| | |
|-------------------------------|--|
| Model | FMJ-FY-ST1325 |
| Max laminating size | 1300mm x 2500mm(51in x 98in) |
| Max laminating thickness | 50mm |
| Diameter of roller | 130mm |
| Material of rollers | Silicon dioxide |
| Table glass | 10mm temper glass |
| Illumination | LED tube illumination |
| Machine frame | Alloy aluminum |
| Operation type | Manual |
| Roller upgrade | Air cylinder |
| Pressure Range | 0.8-1.0kw/h |
| Pressure Range | 0-0.8Mpa |
| Machine Size | 2600mm x 1500mm x 1100mm (102in x 59in x 43.3in) |
| Machine Weight | 350kg (772lbs) |
| Package | Wooden box |
| Packing size | 3100mm x 1900mm x 670mm (122in x 75in x 26.4in) |
| Packing size (Air Compressor) | 520mm x 520mm x 220mm (21in x 21in x 9in) |
| Gross Weight | 460kg (992lbs) |

Qomolangma Flatbed Lamination Table

PACKING INSTRUCTION :

The Package for Qomolangma Smart Table is made of Galvanized steel frame and Plywood board, free of Fumigation.

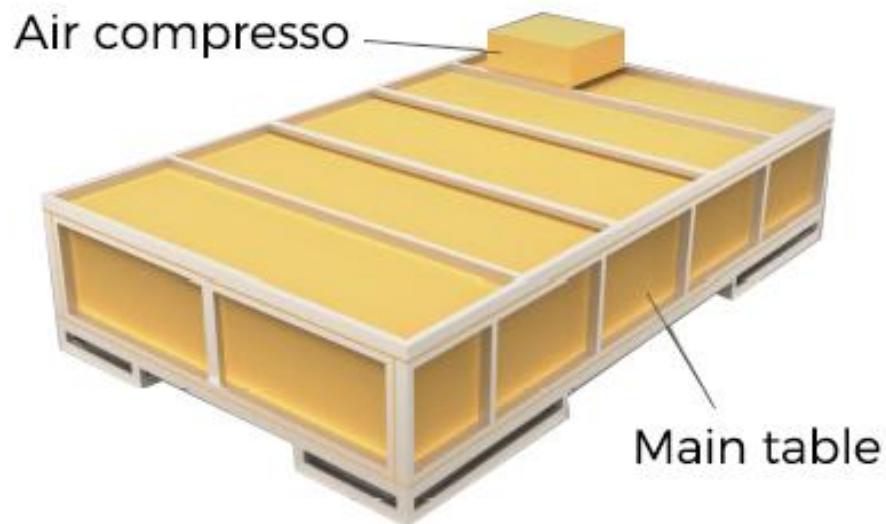
The package contains two units:

3100mm x 1900mm x 670mm (Main table)

520mmx520mmx230mm(Air compressor)

Loosen the screws on the edge of the box to open the package.

Tools Needed: No.8 OPEN ENDED SPANNER



Qomolangma Flatbed Lamination Table

Stand Frames with feet wheels

Fixed on the wood frame, bind by the fasten belt.

Stand Connection Beams

Fixed on the package bottom, bind by the fasten belt.

Fixing Bolts

Fixing the table onto the bottom when delivery.

Release machine parts from the package bottom:

1. Cut off the belt fixing the Stand frames, and release the Stand frames out of the package, remove the wood frame.
2. Cut off the belt fastening the Stand connection beams from the bottom, and release the beams aside.
3. Screw off the bolts fixing the table from the yellow pad to release the table.
4. Remove all the walls of box.

We can get an accessory box from the package, which contains:



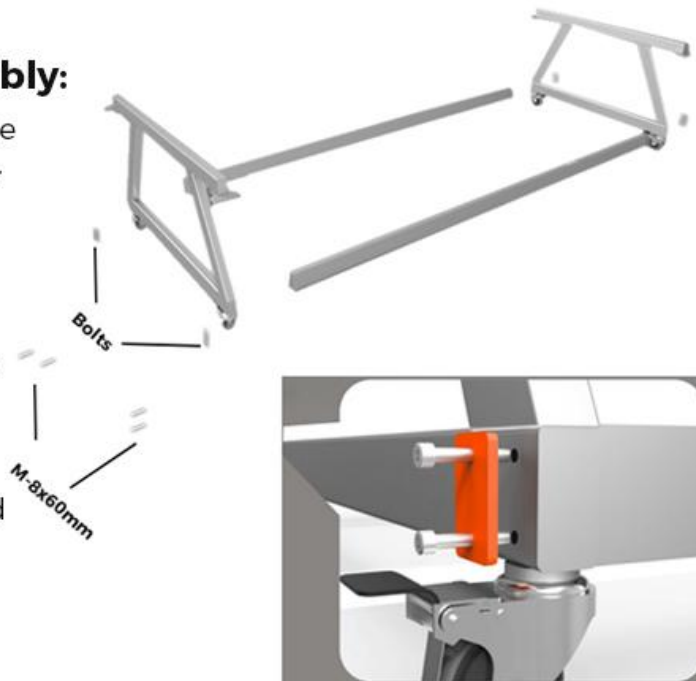
| Hexagon socket bolts | |
|--|----------|
| M - 8 x 60mm | 8 pieces |
| Round shim | |
| Φ 8 x 1.5mm | 8 pieces |
| Wrench | |
| M - 8 | 1 pieces |
| Oil-water separator with fixing screws | |
| M - 6 | 1 pieces |
| Bolts gasket | |
| 35mm x 60mm | 4 pieces |

Qomolangma Flatbed Lamination Table

Stand Frame Assembly:

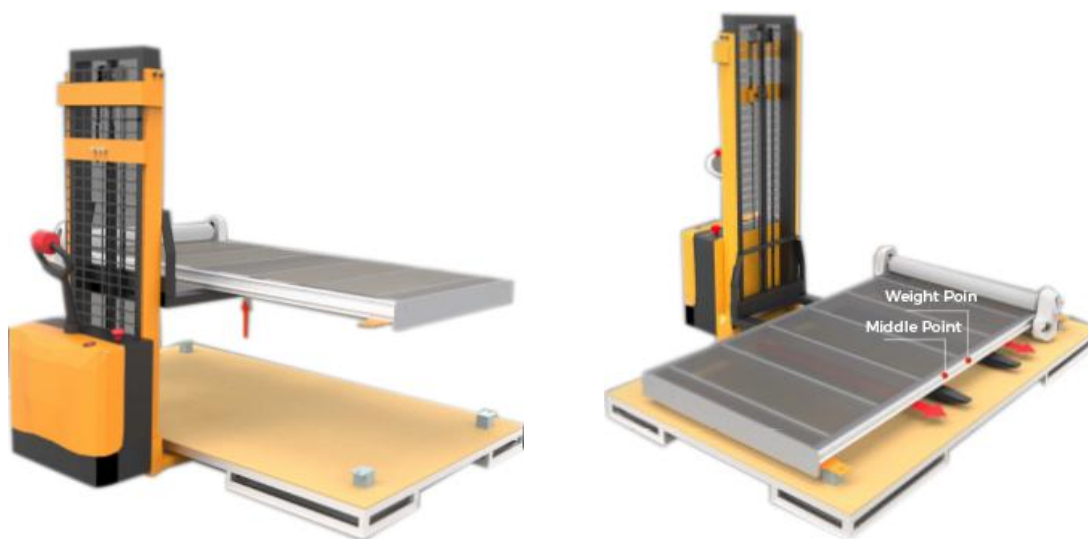
Assembling the stand frame is the first step to built your working table.

Both of the stand frames are totally the same, which could be assembled at will. Take out the bolts M-8x60mm, and put the stands frame and the stand beam together, and then screw the bolts into the thread hole.



INSTALL THE MAIN TABLE

After assembling the stand frame, we can install the main table on it. Before that, we need a forklift to raise the main table from the package bottom. The position of the fork shall be set at the middle near the gantry. Just like the picture showed:



Remove the package bottom by manual.

Remove the yellow pad from the table by screwing off the fixing

Qomolangma Flatbed Lamination Table

screws by sides with HEXAGON SOCKET KEY.

Note: Just remove the screws marked red color as below. The middle of screw do not need remove.



Push the assembled stand frame under the lift table.

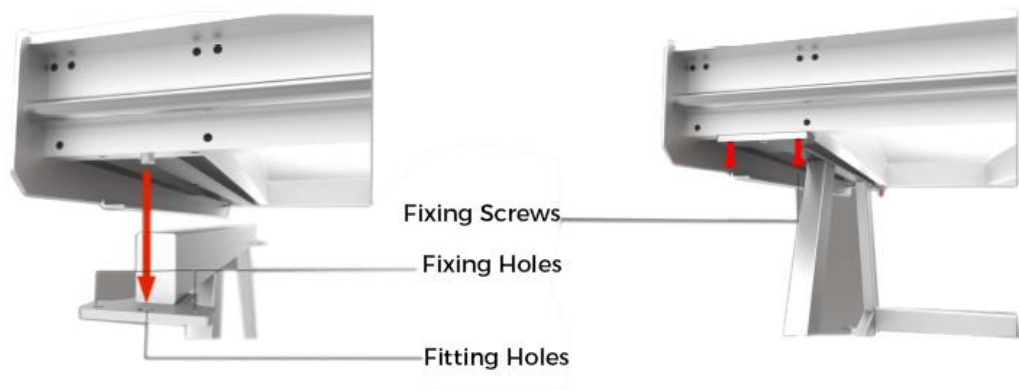
Note: The side with two holes should be put near the Roller gantry, on which side we need install the Oil-water Separator, just as below showing:



Drop the table carefully to fit to the stand frame's fitting holes, then screw back the fixing screws, please check the Graphic below:

Note: We can move the stand frame to fit the fitting screws of the table into the fitting holes on the frame.

Qomolangma Flatbed Lamination Table



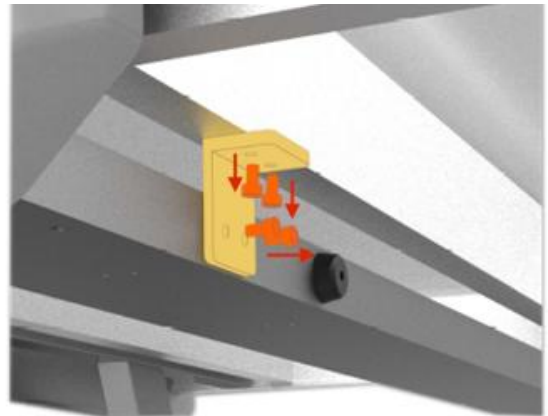
Screw the Oil-water Separator onto the stand frame, just like below showing:



Take out the 2 pieces of fixing bolts from the accessory box Screw the Oil-water Separator onto the frame

Release Roller GANTRY

In order to avoid damage when delivery, the roller gantry was fixed to the table by some bolts under table. Before using table, we need to remove the bolts and the brackets (at both sides) firstly, the steps as follows:



Qomolangma Flatbed Lamination Table

Link The Air Compressor To The Table

Pick out the interface from the Accessory- bag of compressor.

Plug the Air-tube (from Accessory Box) into the Oil-water separator and the interface of the Air compressor.

Plug the Air tube coming from the gantry into the interface at the other side of the Oil-water separator.

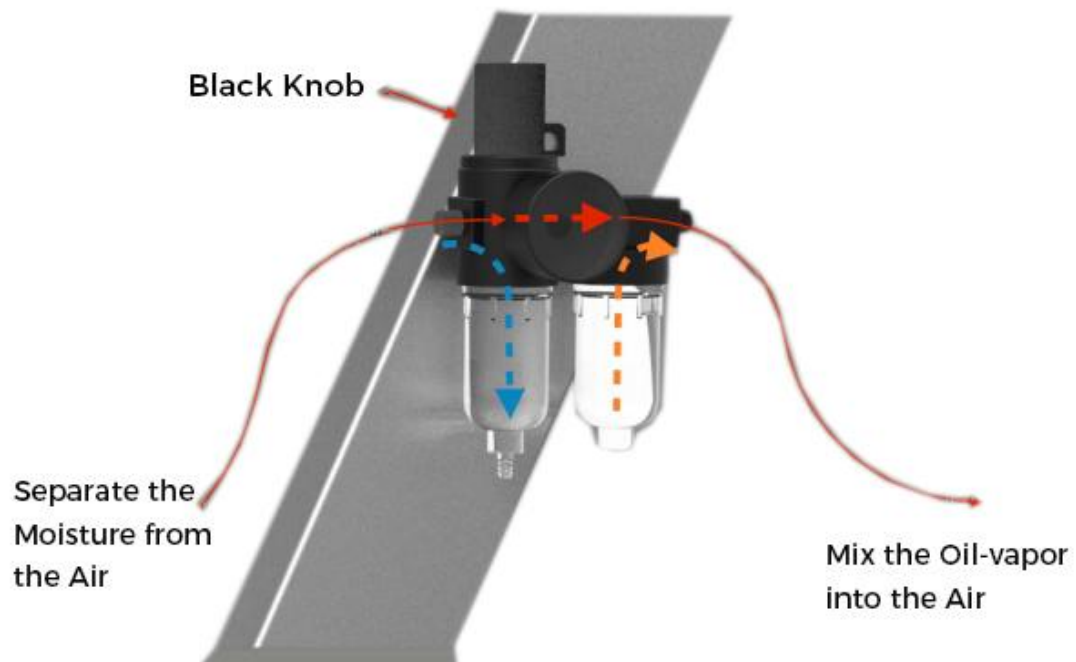


Oil-water separator principle Instructions

Separate the moisture from the air, mean while mix the oil-vapor into the air, to extend the life of cylinders and gas lines.

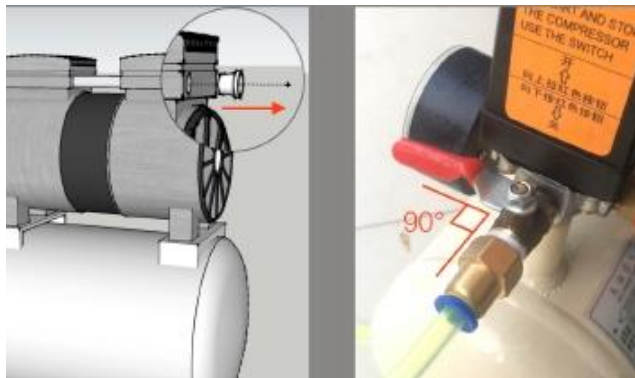
The big black knob on the Separator is the Adjustor of the pressure, the further instruction following behind.

Qomolangma Flatbed Lamination Table



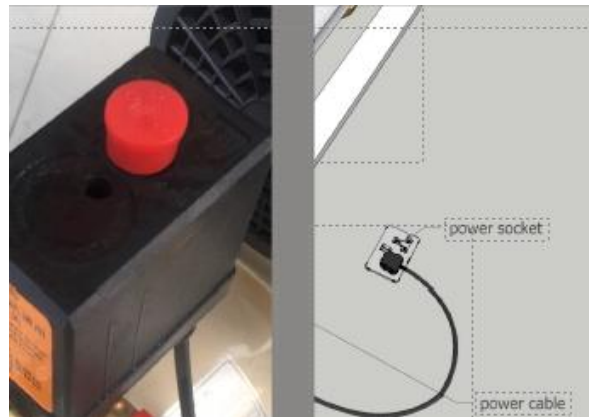
Start Using Qomolangma Smart Table

Take off the white plastic stopper from the Air inlet.
Ensure the red hand valve is staying at the position showed.



Qomolangma Flatbed Lamination Table

Ensure the Red button on the top of the air compressor staying pressed Then we plug in the power for Air compressor



Pull up the Red button to start the Air compressor to compress the air. 1 ~2 minutes later, the Air compressor will stop automatically when the pressure coming to around 0.8Mpa.



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Qomolangma Flatbed Lamination Table

How to operate the table working?



Twist the handle valve
Up/Down position to
control the table roller
lifting and dropping.

Twist the black knob on
the front panel to adjust
the roller pressure.



How to adjust the general pressure?

Factory set the default air pressure value is 0.4 Mpa.

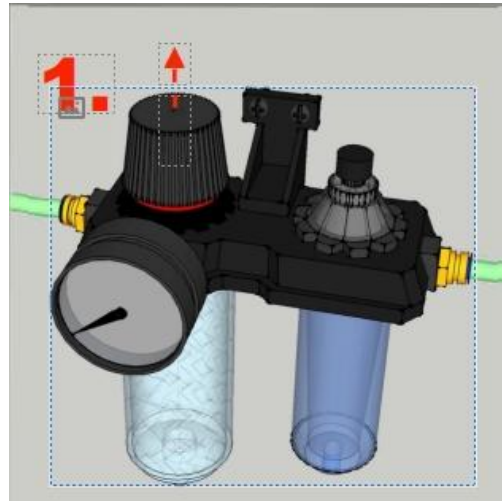
User could adjust the pressure value according the actual work.

Specific operation as follows:

Qomolangma Flatbed Lamination Table

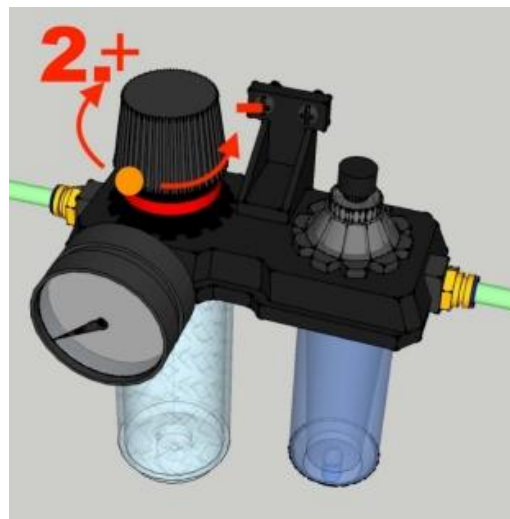
1. Increasing the air pressure:

Pull up the black knob, which will cause a slight sound of unlocking. Then rotate the knob in clockwise direction, after that we could see the increasing of the reading. After adjusting, push the black knob down to lock it, which has a slight sound of locking.



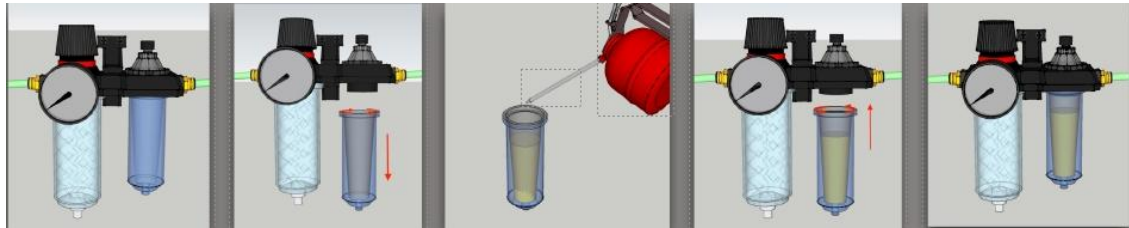
2. Reduce the air pressure:

Pull up the black knob, which will cause a slight sound of unlocking. Then rotate the knob in anti-clockwise direction, after that we could see the reducing of the reading. After adjusting, push the black knob down to lock it, which has a slight sound of locking.



Routine Maintenance

First time using the oil-water separator, please well noted to add liquid lubrication oil into the reservoir, like the pictures below:



(Regular adding lubrication oil could improve the stability of the air cylinder and lengthen its life.)

& After long time using, the water collect bottle on the separator will collect some water, please push the outlet at the bottom of the bottle to drain the water out, which will cause the large Airflow sound, but it's normal and safety for operator:

& Regularly clean the roller with cold water or ethyl alcohol. (Prohibit scrubbing the roller by cold water when the roller heating, or it will cause the partial rough and crack, shorten the life of the roller.)

& Avoid the hard and sharpen object broken the roller.

& Please hang up the up-roller by yellow hanging hooks when machine idled for long time, which will protect the rollers out of deformation.

WARRANTY

All our products are manufactured under strict quality control and are designed for long life.

We provide full technology support service life-long!

Limited to 2-year warranty on non-consumable parts!

Company or person requesting warranty repair shall contact us to pre-authorization and selection of a qualified repair technician to service the equipment prior to performing service on the equipment. Failure to request pre-authorization for service repair and selection will result in denial of a warranty claim.

We will not be liable for labor or material costs associated with graphic production, graphic application, equipment downtime or any other consequential damages including loss of profits or potential business sales, arising out of a warranty claim. It is the user's responsibility to secure the equipment and surrounding area to prevent damage from damages arising from a warranty claim. We are not responsible for damages from improper care, maintenance or repair of equipment associated with normal operation.