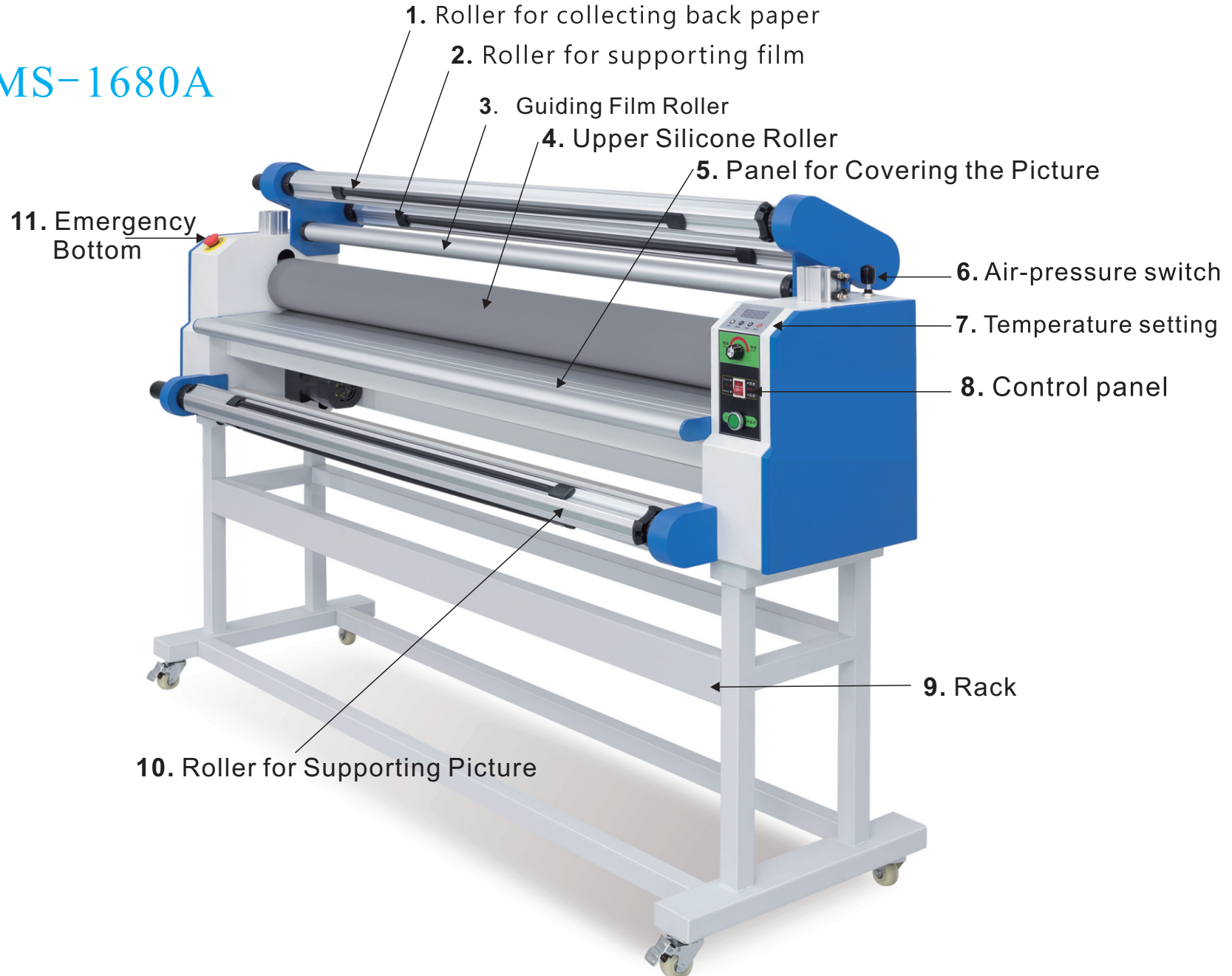


Model:DMS-1680A



You are appreciated for choosing DMAIS Laminator. In order to make sure that you can operate the machine smoothly and safely, please read the user manual carefully.

## 1.Usage and Characteristics

The machine is special for after-printing protection, laminating is important to protect and weatherproof posters, banners etc.

It can deepens and brighten picture color,keep creases and wrinkles to a minimum, make prints more durable and water resistant.

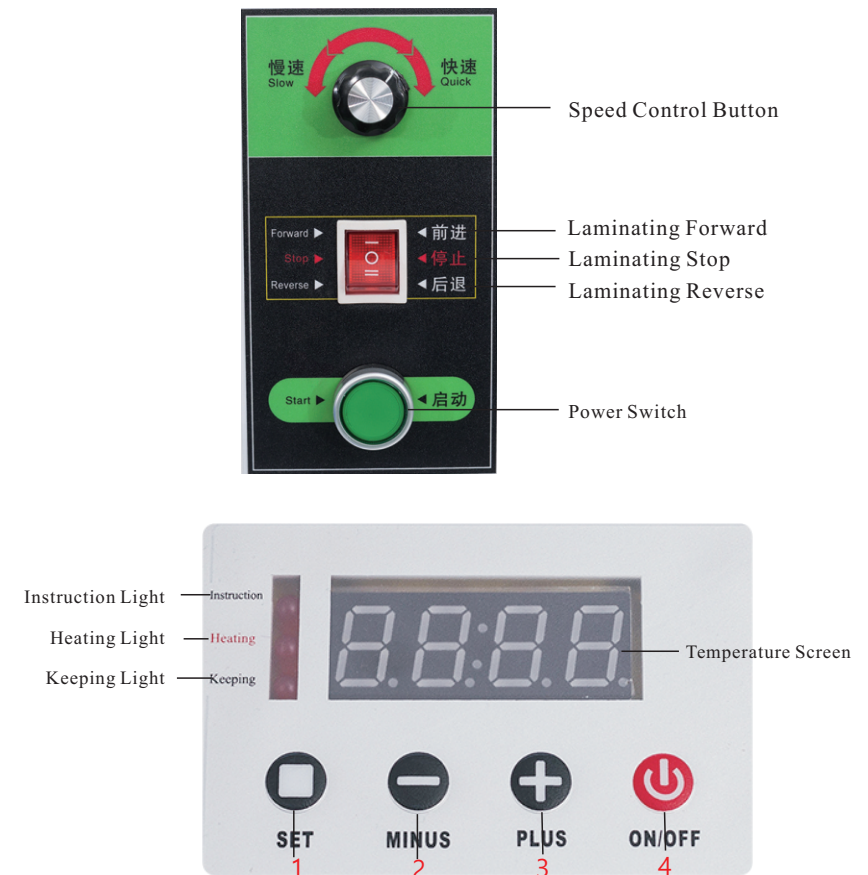
## 2.Main technical parameters

Nominal Voltage: 110V/220V	Heating Temperature: 0-60℃
Frequency:50-60HZ	Diameter of roll film: 3 inches
Heating Power:1500W	Maximum roll film OD: 200mm
Motor Power:60W	Speed Gear Controlling:Variable
Laminating Thickness:≤28mm	Pressure Adjustment: Pneumatic
Diameter of Roller:130mm	Scope of Suitable Film Thickness: 10-250 μ m

## 3. Install Process and using methods

- 1).After unpacking, please check whether all parts and tools are included.
- 2).Machine should be placed on somewhere is ventilated, dry and clean stably,lock casters after setting down.
- 3).Finish installment of rack according to the assembly drawing.
- 4).Lift up the machine body on the feet with 4 holes on the rack.
- 5).The machine can memorize temperature of last operation and can be adjustable.

## 4.Operation Panel



**Attention:** The temperature setting is between room temperature to 60℃. It's recommended to heat up to 40℃, bubble can be avoided.

1. **Temperature Setting Button.** When press temperature setting bottom, the screen will begin flickering. After temperature set, keep pressing for 3 seconds to save the set temperature. (Or allow it flickers for 5 seconds to save the setting automatically.)
2. **Temperature Adjustment -.** Press this button to reduce temperature.
3. **Temperature Adjustment +.** Press this button to increase temperature (The screen will flicker and the heating light will light up.)
4. **Heating Switch.** The roller will start heating when press this bottom, and the instruction light will light up; Press it again will stop heating.

## 5. Foot Switch



### ◆Function

The function of foot switch is the same as power switch. When machine is working, only one can be activated. It is convenient for one person operating.

### ◆Operating Process

Turn on low speed→forward/ reverse→  
Press foot switch→Machine Running

## 6. Maintenance

- 1). There will be a few sticker remained on silicone roller during lamination. Installing film correctly can decrease remanance, but still need to clean roller timely to ensure the laminating quality.
- 2). While cleaning silicone roller or repairing the machine, if need to rotate the silicone roller, turn on the forward/reverse button, the roller will rotate forward or reverse.
- 3). Please do not laminate the metal or other hard material, otherwise they will damage the silicone roller.
- 4). Do not use angular hard object to scrape silicone roller in case of damaging the roller and affect the future using.

## 7. Remarks

- 1). While laminating, stop or reverse the roller should be avoided to protect the picture from being traced.
- 2). To ensure lamination quality, working environment should be clean to avoid dust falling into the film and photo.
- 2). Speed adjustment: From slow to fast then keep regular speed can make sure the good quality laminating.

## After-sales Information

1. The user can enjoy one year free warranty, the purchase period is subject to the valid document .
2. Warranty with this card and valid documents.
3. The following conditions are out of the warranty, just provide maintenance services, but will collect labor costs and production costs.
  - 1). All human damaged factors, including the use of abnormal environment, improper usage and storage.
  - 2). Users repair or disassemble modified privately, or repaired by the unit without company authorized; No warranty card and valid documents.
  - 3). Owing to bad transportation or other irresistible factors caused the damage .  
(Such as flood, fire, lightning and earthquake)
  - 4). The company reserves the right to modify and interpret the above terms .

**Professional focus&dedicated service.**