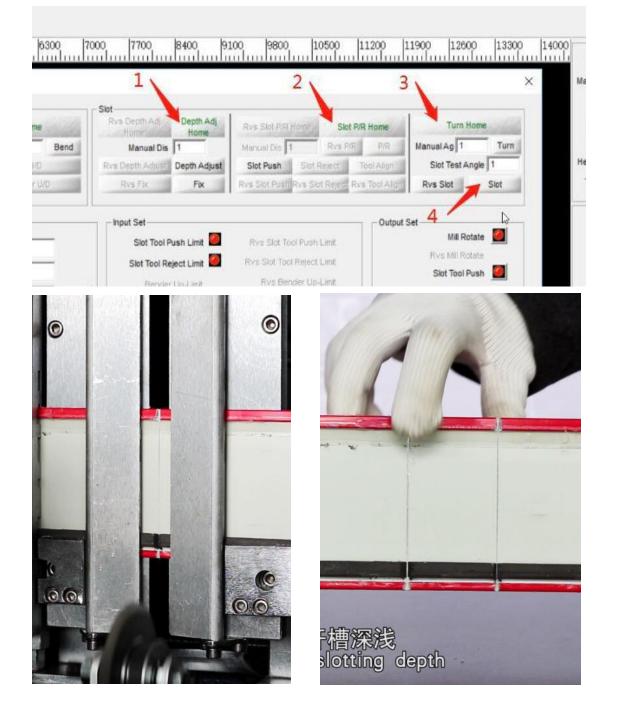
How to adjust the depth

According to the following operation, the machine will be slotted



If you feel the cut depth is a little shallow or a little deep , you can adjust these parameter from this part

"craft parameter"---vert parameter (follow as picture)

enaing system			1010		
Set Craft Paran Bend Craft Table Device Test Dr	aw Tool Help				
■ � \ ② ≍ ⊞ @					
700 2100 2800 350		6300 7000		00 10500	0 11200 11900 12600 13300
	Craft Param				
	Bend Param		Vert Param		
	Bend Home Dir	1	Enable Depth Front Adj	Yes	×
	Bend Home Correct	-14.0000	Slot Critical Angle	165.0000	
	Bend Span	392.5000	Slot Span	0.0000	
	Front Bend Air Angle	15.8000	Slot Depth Adjust Param		
	Rvs Bend Air Angle	15.8000	Material Thick	0.6000	E
	Bending Backlash	0.0000	Slot Deep Adjust Home Correct	0.5000	
			Front Depth Correct	0.0000	
			Rvs Depth Correct	0.0000	
			Turn Tool Param		
			Turn to Reverse Dir	-1	
			Turn Tool Home Dir	1	
	1		Ture Teal Home Correct	24 0000	
	Feed Param		Multipoint Vert		

1.About "slot deep adjust home correct" this parameter, if you feel both front side and back side are all deep or shallow , you can adjust this parameter

If deep, decrease this number, if shallow increase this number (little by little , for example 0.3)

	Bend Param		Vert Param		
	Bend Home Dir	1	Enable Depth Front Adj	Yes	^
	Bend Home Correct	-24.0000	Slot Critical Angle	165.0000	
	Bend Span	395.6000	Siot Span	0.0000	
	Front Bend Air Angle	16.0000	Slot Depth Adjust Param		н
	Rvs Bend Air Angle	16.0000	Material Thick	0.6000	
Adjust the front ar	nd reverse slotting	g depth togethe	Slot Deep Adjust Home Correct	1.2000	
			Front Depth Correct	0.0000	
			Rvs Depth Correct	0.0000	
			Turn Tool Param		
			Turn to Reverse Dir	-1	
			Turn Tool Home Dir	1	
			Tion Tasi Mama Carrant	24.0000	•
	Feed Param		Multinoint Mart		
	Enable Material Home Material Home Correct	No -15.0000	Enable Mutpoint Vert		p
"开槽深度调节[值,开槽深度变》	回零修正距离 罙。减小数值	。"可以同B 1,开槽深B	寸调节正面和反 复变浅。(慢慢	反面的 曼的修]开槽深度。增加数 经改这个数值,如0.3)
"Slot deep adjust ho Increase the figure,th				otting	depth at the same time.

About" front depth correct ", this parameter, if you feel just front side is shallow or deep , you can adjust this number (decrease or increase)

Because stainless model doesn't have back cut ,so in this software ,it doesn't show back depth correct(but in aluminum model, it has)

	Front Bend Air Angle	16.0000	Slot Depth Adjust Param	
	Rvs Bend Air Angle	16.0000	Material Thick	0.6000
	Bending Backlash	0.0000	Slot Deep Adjust Home Correct	1.2000
Only adju	ist the front slotting	depth	Front Depth Correct	0.0000
			Rvs Depth Correct	0.0000
			Turn Tool Param	
			Turn to Reverse Dir	-1
			Turn Tool Home Dir	1
			Turn Tool Home Dir	1
	Rvs Bend Air Angle	16.0000	Turn Tool Home Dir Material Thick	0.6000
	Rvs Bend Air Angle Bending Backlash	16.0000		1 0.6000 1.2000
	Bending Backlash	0.0000	Material Thick	
Only adju	Bending Backlash	0.0000	Material Thick Slot Deep Adjust Home Correct	1.2000
Only adjı		0.0000	Material Thick Slot Deep Adjust Home Correct Front Depth Correct	1.2000